

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878



## REPLAST ME 2C PLASTIC ADHESIVE 90 S - 50 ML (Comp. A)

Version	Revision Date:	SDS Number:	Date of last issue: 22.03.2023
4.1	07.07.2023	6301970-00010	Date of first issue: 03.09.2020

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : REPLAST ME 2C PLASTIC ADHESIVE 90 S - 50 ML (Comp. A)

Product code : 0893500051

Unique Formula Identifier (UFI) : 6WXD-D0QA-X00J-8G68

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesives  
Professional use product

Recommended restrictions on use : Not applicable

#### 1.3 Details of the supplier of the safety data sheet

Company : Adolf Wuerth GmbH & Co. KG  
Reinhold-Würth-Str. 12-17  
74653 Künzelsau

Telephone : +49 794015 0

Telefax : +49 794015 10 00

E-mail address of person responsible for the SDS : isi@wuerth.com

#### 1.4 Emergency telephone number

+49 (0)6132 – 84463

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### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4 : H332: Harmful if inhaled.

Eye irritation, Category 2 : H319: Causes serious eye irritation.

Skin sensitisation, Category 1 : H317: May cause an allergic skin reaction.

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Specific target organ toxicity - single exposure, Category 3      H335: May cause respiratory irritation.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.

Precautionary statements : **Prevention:**  
P261 Avoid breathing vapours.  
P280 Wear protective gloves/ eye protection/ face protection.

#### **Response:**

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

#### **Hazardous components which must be listed on the label:**

Hexamethylene diisocyanate, oligomers  
Calcium oxide  
Hexamethylene diisocyanate

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Hexamethylene diisocyanate, oligomers	28182-81-2  01-2119485796-17	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335  Acute toxicity estimate  Acute inhalation toxicity (dust/mist): 1,5 mg/l	>= 70 - < 90
Calcium oxide	1305-78-8 215-138-9 01-2119475325-36	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335	>= 1 - < 3
Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter ≤ 10 µm]	13463-67-7 236-675-5 022-006-00-2 01-2119489379-17	Carc. 2; H351	>= 0,1 - < 1
Hexamethylene diisocyanate	822-06-0 212-485-8 615-011-00-1	Acute Tox. 4; H302 Acute Tox. 1; H330 Skin Corr. 1C; H314 Eye Dam. 1; H318 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335  specific concentration limit Resp. Sens. 1; H334 >= 0,5 % Skin Sens. 1; H317 >= 0,5 %  Acute toxicity estimate  Acute oral toxicity: 959 mg/kg Acute inhalation tox-	< 0,1

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icity (vapour): 0,124 mg/l
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For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.  
When symptoms persist or in all cases of doubt seek medical advice.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).
- If inhaled : If inhaled, remove to fresh air.  
If not breathing, give artificial respiration.  
If breathing is difficult, give oxygen.  
Get medical attention.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water.  
Remove contaminated clothing and shoes.  
Get medical attention.  
Wash clothing before reuse.  
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.  
If easy to do, remove contact lens, if worn.  
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.  
Get medical attention if symptoms occur.  
Rinse mouth thoroughly with water.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Risks : May cause an allergic skin reaction.  
Causes serious eye irritation.  
Harmful if inhaled.  
May cause respiratory irritation.
- Respiratory symptoms, including pulmonary edema, may be delayed.  
Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

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### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically and supportively.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical  
Water spray in large fire situations

Unsuitable extinguishing media : High volume water jet

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Exposure to combustion products may be a hazard to health.  
If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products : Carbon oxides  
Nitrogen oxides (NO<sub>x</sub>)  
Silicon oxides

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.  
Use personal protective equipment.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  
Use water spray to cool unopened containers.  
Remove undamaged containers from fire area if it is safe to do so.  
Evacuate area.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

### 6.2 Environmental precautions

Environmental precautions : Avoid release to the environment.  
Prevent further leakage or spillage if safe to do so.  
Prevent spreading over a wide area (e.g. by containment or oil barriers).

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Retain and dispose of contaminated wash water.  
Local authorities should be advised if significant spillages  
cannot be contained.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material.  
For large spills, provide dyking or other appropriate contain-  
ment to keep material from spreading. If dyked material can  
be pumped, store recovered material in appropriate container.  
Clean up remaining materials from spill with suitable absor-  
bent.  
After approximately one hour, transfer to waste container and  
do not seal, due to evolution of carbon dioxide.  
Local or national regulations may apply to releases and dis-  
posal of this material, as well as those materials and items  
employed in the cleanup of releases. You will need to deter-  
mine which regulations are applicable.  
Sections 13 and 15 of this SDS provide information regarding  
certain local or national requirements.

### 6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Technical measures : See Engineering measures under EXPOSURE  
CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : If sufficient ventilation is unavailable, use with local exhaust  
ventilation.

Advice on safe handling : Do not get on skin or clothing.  
Do not breathe vapours.  
Do not swallow.  
Do not get in eyes.  
Wash skin thoroughly after handling.  
Handle in accordance with good industrial hygiene and safety  
practice, based on the results of the workplace exposure as-  
sessment  
Keep container tightly closed.  
Keep away from water.  
Protect from moisture.  
Already sensitised individuals, and those susceptible  
to asthma, allergies, chronic or recurrent respiratory disease,  
should consult their physician regarding working with respira-  
tory irritants or sensitisers.  
Take care to prevent spills, waste and minimize release to the  
environment.

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Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place. When using do not eat, drink or smoke. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before re-use.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep in properly labelled containers. Store locked up. Protect from moisture. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations.

Advice on common storage : Do not store with the following product types:  
Strong oxidizing agents  
Gases

Storage class (TRGS 510) : 10

Storage period : 24 Months

Recommended storage temperature : 15 - 32 °C

### 7.3 Specific end use(s)

Specific use(s) : No data available

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Talc	14807-96-6	AGW (Inhalable fraction)	10 mg/m <sup>3</sup>	DE TRGS 900
		Peak-limit: excursion factor (category): 2;(II)		
		AGW (Alveolate fraction)	1,25 mg/m <sup>3</sup>	DE TRGS 900
		Peak-limit: excursion factor (category): 2;(II)		
Dimethyl siloxane reaction with silica	67762-90-7	AGW (Inhalable fraction)	4 mg/m <sup>3</sup> (Silica)	DE TRGS 900
		Further information: When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child		
Calcium oxide	1305-78-8	TWA (Respirable fraction)	1 mg/m <sup>3</sup>	2017/164/EU
		Further information: Indicative		
		STEL (Respirable fraction)	4 mg/m <sup>3</sup>	2017/164/EU

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	Further information: Indicative			
		AGW (Inhalable fraction)	1 mg/m <sup>3</sup>	DE TRGS 900
	Peak-limit: excursion factor (category): 2;(I)			
	Further information: When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter ≤ 10 µm]	13463-67-7	AGW (Inhalable fraction)	10 mg/m <sup>3</sup> (Titanium dioxide)	DE TRGS 900
	Peak-limit: excursion factor (category): 2;(II)			
		AGW (Alveolate fraction)	1,25 mg/m <sup>3</sup> (Titanium dioxide)	DE TRGS 900
	Peak-limit: excursion factor (category): 2;(II)			
		BM (Alveolar dust fraction)	0,5 mg/m <sup>3</sup>	DE TRGS 527
Hexamethylene diisocyanate	822-06-0	AGW	0,005 ppm 0,035 mg/m <sup>3</sup>	TRGS 430
	Peak-limit: excursion factor (category): 1;=2=(I)			
	Further information: In well-founded cases also a momentary value can be established, that never can be exceeded. This substance will be indicated by = = in combination with an exceeding value., airway sensitizing substance			
		AGW (Vapour and aerosols)	0,005 ppm 0,035 mg/m <sup>3</sup>	DE TRGS 900
	Peak-limit: excursion factor (category): 1;=2=(I)			
	Further information: In well-found cases also a momentary value can be established, that never can be exceeded. This substance will be indicated by = = in combination with an exceeding value., Substance sensitizing through the respiratory system			

### Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Calcium hydroxide	1305-62-0	TWA (Respirable fraction)	1 mg/m <sup>3</sup>	2017/164/EU
	Further information: Indicative			
		STEL (Respirable fraction)	4 mg/m <sup>3</sup>	2017/164/EU
	Further information: Indicative			
		AGW (Inhalable fraction)	1 mg/m <sup>3</sup>	DE TRGS 900
	Peak-limit: excursion factor (category): 2;(I)			
	Further information: When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			

### Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
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Hexamethylene diisocyanate	822-06-0	hexamethylendiamine: 15 µg/g creatinine (Urine)	Immediately after exposure or after working hours	TRGS 903
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### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
Hexamethylene diisocyanate	Workers	Inhalation	Long-term systemic effects	0,035 mg/m <sup>3</sup>
	Workers	Inhalation	Acute systemic effects	0,07 mg/m <sup>3</sup>
	Workers	Inhalation	Long-term local effects	0,035 mg/m <sup>3</sup>
Calcium oxide	Workers	Inhalation	Acute local effects	0,07 mg/m <sup>3</sup>
	Workers	Inhalation	Long-term local effects	1 mg/m <sup>3</sup>
	Workers	Inhalation	Acute local effects	4 mg/m <sup>3</sup>
Hexamethylene diisocyanate, oligomers	Consumers	Inhalation	Long-term local effects	1 mg/m <sup>3</sup>
	Consumers	Inhalation	Acute local effects	4 mg/m <sup>3</sup>
	Workers	Inhalation	Long-term local effects	0,5 mg/m <sup>3</sup>
	Workers	Inhalation	Acute local effects	1 mg/m <sup>3</sup>

### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
Hexamethylene diisocyanate	Fresh water	0,0774 mg/l
	Marine water	0,00774 mg/l
	Intermittent use/release	0,774 mg/l
	Sewage treatment plant	8,42 mg/l
	Fresh water sediment	0,01334 mg/kg
	Marine sediment	0,001344 mg/kg
	Soil	0,0026 mg/kg
Calcium oxide	Fresh water	0,37 mg/l
	Marine water	0,24 mg/l
	Intermittent use/release	0,37 mg/l
	Sewage treatment plant	2,27 mg/l
	Soil	817,4 mg/kg dry weight (d.w.)
Hexamethylene diisocyanate, oligomers	Fresh water	0,127 mg/l
	Marine water	0,0127 mg/l
	Intermittent use/release	1,27 mg/l
	Sewage treatment plant	38,3 mg/l
	Fresh water sediment	266700 mg/kg
	Marine sediment	26670 mg/kg
	Soil	53182 mg/kg

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### 8.2 Exposure controls

#### Engineering measures

Processing may form hazardous compounds (see section 10).  
Minimize workplace exposure concentrations.  
If sufficient ventilation is unavailable, use with local exhaust ventilation.

#### Personal protective equipment

Eye/face protection : Wear the following personal protective equipment:  
Safety goggles  
Equipment should conform to DIN EN 166

#### Hand protection

Material : Neoprene  
Break through time :  $\geq 480$  min  
Glove thickness : 0,5 mm  
Directive : Equipment should conform to DIN EN 374

Material : butyl-rubber  
Break through time :  $\geq 480$  min  
Glove thickness : 0,5 mm  
Directive : Equipment should conform to DIN EN 374

Material : Nitrile rubber  
Break through time :  $\geq 480$  min  
Glove thickness : 0,5 mm  
Directive : Equipment should conform to DIN EN 374

Material : PVC  
Break through time :  $\geq 480$  min  
Glove thickness : 0,5 mm  
Directive : Equipment should conform to DIN EN 374

Remarks : Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.  
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Respiratory protection : If adequate local exhaust ventilation is not available or exposure assessment demonstrates exposures outside the recommended guidelines, use respiratory protection.  
Equipment should conform to DIN EN 14387

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Filter type : Combined particulates and organic vapour type (A-P)

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Physical state	: paste
Colour	: white
Odour	: characteristic
Odour Threshold	: No data available
Melting point/freezing point	: No data available
Initial boiling point and boiling range	: No data available
Flammability (solid, gas)	: Not applicable
Flammability (liquids)	: Does not sustain combustion.
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Flash point	: 137 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
pH	: substance/mixture is non-soluble (in water)
Viscosity	
Viscosity, dynamic	: 55.000 mPa.s
Viscosity, kinematic	: No data available
Solubility(ies)	
Water solubility	: insoluble
Partition coefficient: n-octanol/water	: Not applicable
Vapour pressure	: No data available

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Relative density : 1,21

Relative vapour density : No data available

Particle characteristics  
Particle size : Not applicable

### 9.2 Other information

Explosives : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Evaporation rate : No data available

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Not classified as a reactivity hazard.

### 10.2 Chemical stability

Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.  
Polymerises at high temperatures with evolution of carbon dioxide.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Isocyanates react with many materials and the rate of reaction increases with temperature as well as increased contact; these reactions can become violent. Contact is increased by stirring or if the other material mixes with the isocyanate.  
Exothermic reaction with acids, amines and alcohols  
Reacts with water to form carbon dioxide and heat  
Isocyanates are not soluble in water and sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea.  
Hazardous decomposition products will be formed upon contact with water or humid air.

### 10.4 Conditions to avoid

Conditions to avoid : Exposure to moisture

### 10.5 Incompatible materials

Materials to avoid : Oxidizing agents  
Acids  
Bases  
Water  
Alcohols  
Amines  
Ammonia  
Aluminium

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Zinc  
Brass  
Tin  
Copper  
Galvanised metals  
Humid air

### 10.6 Hazardous decomposition products

Contact with water or humid air : Calcium hydroxide

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure : Inhalation  
Skin contact  
Ingestion  
Eye contact

#### Acute toxicity

Harmful if inhaled.

#### Product:

Acute inhalation toxicity : Assessment: The substance/mixture is not toxic on inhalation as defined by dangerous goods regulations.

Acute toxicity estimate: 1,68 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Calculation method

#### Components:

##### Hexamethylene diisocyanate, oligomers:

Acute oral toxicity : LD50 (Rat, female): > 2.500 mg/kg  
Method: OECD Test Guideline 423  
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : Acute toxicity estimate: 1,5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg  
Method: OECD Test Guideline 402  
Assessment: The substance or mixture has no acute dermal toxicity

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### Calcium oxide:

- Acute oral toxicity : LD50 (Rat): > 2.000 mg/kg  
Method: OECD Test Guideline 425
- Acute inhalation toxicity : (Rat): > 5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 436  
Remarks: Based on data from similar materials
- Acute dermal toxicity : LD50 (Rabbit): > 2.500 mg/kg  
Method: OECD Test Guideline 402  
Assessment: The substance or mixture has no acute dermal toxicity  
Remarks: Based on data from similar materials

### Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$ ]:

- Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg
- Acute inhalation toxicity : LC50 (Rat): > 6,82 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Assessment: The substance or mixture has no acute inhalation toxicity

### Hexamethylene diisocyanate:

- Acute oral toxicity : LD50 (Rat): 959 mg/kg
- Acute inhalation toxicity : LC50 (Rat): 124 mg/m<sup>3</sup>  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: OECD Test Guideline 403
- Acute dermal toxicity : LD50 (Rat): > 7.000 mg/kg  
Method: OECD Test Guideline 402

### Skin corrosion/irritation

Not classified based on available information.

### Components:

#### Hexamethylene diisocyanate, oligomers:

- Species : Rabbit  
Method : OECD Test Guideline 404  
Result : No skin irritation

### Calcium oxide:

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Species	:	Rabbit
Method	:	OECD Test Guideline 404
Result	:	Skin irritation
Remarks	:	Based on data from similar materials

### **Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$ ]:**

Species	:	Rabbit
Result	:	No skin irritation

### **Hexamethylene diisocyanate:**

Species	:	Rabbit
Method	:	OECD Test Guideline 404
Result	:	Corrosive after 1 to 4 hours of exposure

### **Serious eye damage/eye irritation**

Causes serious eye irritation.

### **Components:**

#### **Hexamethylene diisocyanate, oligomers:**

Species	:	Rabbit
Method	:	OECD Test Guideline 405
Result	:	No eye irritation

#### **Calcium oxide:**

Species	:	Rabbit
Method	:	OECD Test Guideline 405
Result	:	Irreversible effects on the eye

### **Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$ ]:**

Species	:	Rabbit
Result	:	No eye irritation

#### **Hexamethylene diisocyanate:**

Species	:	Rabbit
Method	:	OECD Test Guideline 405
Result	:	Irreversible effects on the eye

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

Not classified based on available information.

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### Components:

#### **Hexamethylene diisocyanate, oligomers:**

Test Type : Local lymph node assay (LLNA)  
Exposure routes : Skin contact  
Species : Mouse  
Method : OECD Test Guideline 429  
Result : positive

Assessment : Probability or evidence of skin sensitisation in humans

Exposure routes : Inhalation  
Species : Guinea pig  
Result : negative

#### **Calcium oxide:**

Test Type : Local lymph node assay (LLNA)  
Exposure routes : Skin contact  
Species : Mouse  
Method : OECD Test Guideline 429  
Result : negative  
Remarks : Based on data from similar materials

#### **Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$ ]:**

Test Type : Local lymph node assay (LLNA)  
Exposure routes : Skin contact  
Species : Mouse  
Result : negative

#### **Hexamethylene diisocyanate:**

Test Type : Maximisation Test  
Exposure routes : Skin contact  
Species : Guinea pig  
Result : positive

Assessment : Probability or evidence of skin sensitisation in humans

Exposure routes : inhalation (vapour)  
Species : Guinea pig  
Result : positive

Assessment : Probability of respiratory sensitisation in humans based on animal testing

#### **Germ cell mutagenicity**

Not classified based on available information.



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### Components:

#### **Hexamethylene diisocyanate, oligomers:**

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test  
Method: OECD Test Guideline 476  
Result: negative

Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: negative

Test Type: Chromosome aberration test in vitro  
Method: OECD Test Guideline 473  
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo  
cytogenetic assay)  
Species: Mouse  
Application Route: Ingestion  
Result: negative

#### **Calcium oxide:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: negative

Test Type: Chromosome aberration test in vitro  
Method: OECD Test Guideline 473  
Result: negative  
Remarks: Based on data from similar materials

Test Type: In vitro mammalian cell gene mutation test  
Method: OECD Test Guideline 476  
Result: negative  
Remarks: Based on data from similar materials

#### **Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$ ]:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Result: negative

Genotoxicity in vivo : Test Type: In vivo micronucleus test  
Species: Mouse  
Result: negative

#### **Hexamethylene diisocyanate:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Result: negative

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Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)  
Species: Mouse  
Application Route: inhalation (vapour)  
Result: negative

### **Carcinogenicity**

Not classified based on available information.

### **Components:**

#### **Calcium oxide:**

Species : Rat  
Application Route : Ingestion  
Exposure time : 104 weeks  
Result : negative  
Remarks : Based on data from similar materials

#### **Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$ ]:**

Species : Rat  
Application Route : inhalation (dust/mist/fume)  
Exposure time : 2 Years  
Method : OECD Test Guideline 453  
Result : positive  
Remarks : The mechanism or mode of action may not be relevant in humans.

Carcinogenicity - Assessment : Limited evidence of carcinogenicity in inhalation studies with animals.

#### **Hexamethylene diisocyanate:**

Species : Rat  
Application Route : inhalation (vapour)  
Exposure time : 2 Years  
Method : OECD Test Guideline 453  
Result : negative

### **Reproductive toxicity**

Not classified based on available information.

### **Components:**

#### **Calcium oxide:**

Effects on fertility : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test  
Species: Rat  
Application Route: Ingestion  
Method: OECD Test Guideline 422  
Result: negative

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Remarks: Based on data from similar materials

Effects on foetal development : Test Type: Embryo-foetal development  
Species: Mouse  
Application Route: Ingestion  
Method: OECD Test Guideline 414  
Result: negative

### **Hexamethylene diisocyanate:**

Effects on fertility : Test Type: Combined repeated dose toxicity study with the  
reproduction/developmental toxicity screening test  
Species: Rat  
Application Route: inhalation (vapour)  
Method: OECD Test Guideline 422  
Result: negative

Effects on foetal development : Test Type: Embryo-foetal development  
Species: Rat  
Application Route: inhalation (vapour)  
Method: OECD Test Guideline 414  
Result: negative

### **STOT - single exposure**

May cause respiratory irritation.

#### **Components:**

#### **Hexamethylene diisocyanate, oligomers:**

Assessment : May cause respiratory irritation.

#### **Calcium oxide:**

Assessment : May cause respiratory irritation.

#### **Hexamethylene diisocyanate:**

Assessment : May cause respiratory irritation.

### **STOT - repeated exposure**

Not classified based on available information.

#### **Components:**

#### **Hexamethylene diisocyanate:**

Exposure routes : inhalation (vapour)  
Assessment : No significant health effects observed in animals at concentrations of 1 mg/l/6h/d or less.

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### Repeated dose toxicity

#### Components:

##### Calcium oxide:

Species	:	Rat
NOAEL	:	>= 0,399 mg/l
Application Route	:	inhalation (dust/mist/fume)
Exposure time	:	90 Days
Method	:	OECD Test Guideline 413

##### Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter ≤ 10 µm]:

Species	:	Rat
NOAEL	:	24.000 mg/kg
Application Route	:	Ingestion
Exposure time	:	28 Days

Species	:	Rat
NOAEL	:	10 mg/m3
Application Route	:	inhalation (dust/mist/fume)
Exposure time	:	2 yr

##### Hexamethylene diisocyanate:

Species	:	Rat
NOAEL	:	0,000034 mg/l
Application Route	:	inhalation (vapour)
Exposure time	:	2 yr

### Aspiration toxicity

Not classified based on available information.

## 11.2 Information on other hazards

### Endocrine disrupting properties

#### Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
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### SECTION 12: Ecological information

#### 12.1 Toxicity

##### Components:

##### **Hexamethylene diisocyanate, oligomers:**

- Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 100 mg/l  
Exposure time: 96 h  
Method: Directive 67/548/EEC, Annex V, C.1.
- Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): 127 mg/l  
Exposure time: 48 h  
Method: Directive 67/548/EEC, Annex V, C.2.
- Toxicity to algae/aquatic plants : EC10 (Desmodesmus subspicatus (green algae)): 370 mg/l  
Exposure time: 72 h  
  
ErC50 (Desmodesmus subspicatus (green algae)): > 1.000 mg/l  
Exposure time: 72 h
- Toxicity to microorganisms : EC10 : 880 mg/l  
Exposure time: 3 h  
Method: OECD Test Guideline 209

##### **Calcium oxide:**

- Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203  
Remarks: Based on data from similar materials
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 202  
Remarks: Based on data from similar materials
- Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201  
Remarks: Based on data from similar materials  
  
EC10 (Pseudokirchneriella subcapitata (green algae)): > 1 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201  
Remarks: Based on data from similar materials
- Toxicity to microorganisms : EC50 : > 100 mg/l

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Exposure time: 3 h  
Method: OECD Test Guideline 209  
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: > 1 mg/l  
Exposure time: 14 d  
Species: Crangon crangon (shrimp)  
Remarks: Based on data from similar materials

### **Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$ ]:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Skeletonema costatum (marine diatom)): > 10.000 mg/l  
Exposure time: 72 h

Toxicity to microorganisms : EC50 : > 1.000 mg/l  
Exposure time: 3 h  
Method: OECD Test Guideline 209

### **Hexamethylene diisocyanate:**

Toxicity to fish : LC0 (Danio rerio (zebra fish)): 82,8 mg/l  
Exposure time: 96 h  
Method: Directive 67/548/EEC, Annex V, C.1.

Toxicity to daphnia and other aquatic invertebrates : EC0 (Daphnia magna (Water flea)): 89,1 mg/l  
Exposure time: 48 h  
Method: Directive 67/548/EEC, Annex V, C.2.

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 77,4 mg/l  
Exposure time: 72 h  
Method: Directive 67/548/EEC, Annex V, C.3.

NOEC (Desmodesmus subspicatus (green algae)): 11,7 mg/l  
Exposure time: 72 h  
Method: Directive 67/548/EEC, Annex V, C.3.

Toxicity to microorganisms : EC50 : 842 mg/l  
Exposure time: 3 h

## 12.2 Persistence and degradability

### Components:

#### **Hexamethylene diisocyanate, oligomers:**

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Biodegradability : Result: Not readily biodegradable.  
Biodegradation: 1 %  
Exposure time: 28 d  
Method: Regulation (EC) No. 440/2008, Annex, C.4-E

### Hexamethylene diisocyanate:

Biodegradability : Result: Not readily biodegradable.  
Biodegradation: 42 %  
Exposure time: 28 d  
Method: Regulation (EC) No. 440/2008, Annex, C.4-D

### 12.3 Bioaccumulative potential

#### Components:

#### Hexamethylene diisocyanate, oligomers:

Partition coefficient: n- : log Pow: > 4  
octanol/water Remarks: Calculation

#### Hexamethylene diisocyanate:

Partition coefficient: n- : log Pow: 0,02  
octanol/water Remarks: Based on data from similar materials

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

No data available

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### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

- Product : Dispose of in accordance with local regulations.  
According to the European Waste Catalogue, Waste Codes are not product specific, but application specific.  
Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities.  
Do not dispose of waste into sewer.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.  
If not otherwise specified: Dispose of as unused product.
- Waste Code : The following Waste Codes are only suggestions:
- used product  
08 04 09, waste adhesives and sealants containing organic solvents or other hazardous substances
- unused product  
08 04 09, waste adhesives and sealants containing organic solvents or other hazardous substances
- uncleaned packagings  
15 01 10, packaging containing residues of or contaminated by hazardous substances
- Acc. Packaging Act properly emptied packaging:  
Properly emptied, non-contaminated packaging of non-hazardous products can be supplied to a system for the collection of sales packaging.

### SECTION 14: Transport information

#### 14.1 UN number or ID number

- ADN : Not regulated as a dangerous good
- ADR : Not regulated as a dangerous good
- RID : Not regulated as a dangerous good
- IMDG : Not regulated as a dangerous good
- IATA : UN 3334

#### 14.2 UN proper shipping name

- ADN : Not regulated as a dangerous good
- ADR : Not regulated as a dangerous good





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### 14.7 Maritime transport in bulk according to IMO instruments

Remarks : Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 75, 3

If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Water hazard class (Germany) : WGK 1 slightly hazardous to water  
Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0 %, 0 g/l  
Remarks: VOC content excluding water

#### Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

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TRGS 430 (German regulatory requirements)

### 15.2 Chemical safety assessment

A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

Other information : Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

#### Full text of H-Statements

H302 : Harmful if swallowed.  
H314 : Causes severe skin burns and eye damage.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H330 : Fatal if inhaled.  
H332 : Harmful if inhaled.  
H334 : May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 : May cause respiratory irritation.  
H351 : Suspected of causing cancer if inhaled.

#### Full text of other abbreviations

Acute Tox. : Acute toxicity  
Carc. : Carcinogenicity  
Eye Dam. : Serious eye damage  
Resp. Sens. : Respiratory sensitisation  
Skin Corr. : Skin corrosion  
Skin Irrit. : Skin irritation  
Skin Sens. : Skin sensitisation  
STOT SE : Specific target organ toxicity - single exposure  
2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values  
DE TRGS 527 : Germany. TRGS 527 - Activities with nanomaterials  
DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.  
TRGS 430 : Germany. TRGS 430 - Isocyanates  
TRGS 903 : TRGS 903 - Biological limit values  
2017/164/EU / STEL : Short term exposure limit  
2017/164/EU / TWA : Limit Value - eight hours  
DE TRGS 527 / BM : Assessment scale  
DE TRGS 900 / AGW : Time Weighted Average  
TRGS 430 / AGW : Occupational Exposure Limit

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard

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of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

### Classification of the mixture:

Acute Tox. 4	H332
Eye Irrit. 2	H319
Skin Sens. 1	H317
STOT SE 3	H335

### Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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